

1-(2-Hydroxyethyl)azepane

Safety Data Sheet 4H5610QD

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 06/05/2017

Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form	: Substance
Substance name	: 1-(2-Hydroxyethyl)azepane
CAS No	: 20603-00-3
Product code	: 4H56-1-0QD
Formula	: C8H17NO
Synonyms	: Hexahydro-1H-azepine-1-ethanol; N-(2-Hydroxyethyl)hexamethyleneimine
Other means of identification	: MFCD00020988

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture	: Laboratory chemicals Manufacture of substances Scientific research and development
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1.3. Details of the supplier of the safety data sheet

SynQuest Laboratories, Inc.
P.O. Box 309
Alachua, FL 32615 - United States of America
T (386) 462-0788 - F (386) 462-7097
info@synquestlabs.com - www.synquestlabs.com

1.4. Emergency telephone number

Emergency number	: (844) 523-4086 (3E Company - Account 10069)
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SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

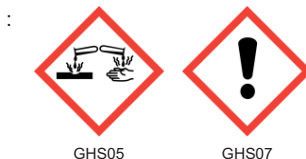
Skin Corr. 1B	H314 - Causes severe skin burns and eye damage
Eye Dam. 1	H318 - Causes serious eye damage
STOT SE 3	H335 - May cause respiratory irritation
Aquatic Chronic 3	H412 - Harmful to aquatic life with long lasting effects

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US)



Signal word (GHS-US)

: Danger

Hazard statements (GHS-US)

: H314 - Causes severe skin burns and eye damage
H335 - May cause respiratory irritation
H412 - Harmful to aquatic life with long lasting effects

Precautionary statements (GHS-US)

: P260 - Do not breathe fumes, mist, spray, vapors
P264 - Wash skin thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P273 - Avoid release to the environment
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/ physician
P321 - Specific treatment (see supplemental first aid instructions on this label)
P363 - Wash contaminated clothing before reuse
P403+P233 - Store in a well-ventilated place. Keep container tightly closed

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P405 - Store locked up

P501 - Dispose of contents/container to an approved waste disposal plant

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substance

Substance type : Mono-constituent

Name	Product identifier	%	Classification (GHS-US)
1-(2-Hydroxyethyl)azepane (Main constituent)	(CAS No) 20603-00-3	<= 100	Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Chronic 3, H412

Full text of H-phrases: see section 16

3.2. Mixture

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Move the affected personnel away from the contaminated area.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration. Get immediate medical advice/attention.
- First-aid measures after skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Get immediate medical advice/attention.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
- First-aid measures after ingestion : Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth out with water. Get immediate medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.
- Symptoms/injuries after inhalation : Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Alcohol resistant foam. Carbon dioxide. Dry powder. Water spray. Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Thermal decomposition generates: Carbon oxides. Nitrogen oxides.
- Explosion hazard : Risk of explosion if heated under confinement. Use water spray or fog for cooling exposed containers.

5.3. Advice for firefighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection during firefighting : Wear gas tight chemically protective clothing in combination with self contained breathing apparatus. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate unnecessary personnel. Ensure adequate air ventilation. Do not breathe gas, fumes, vapor or spray.

6.1.1. For non-emergency personnel

- Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.

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6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures : Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

- For containment : Stop leak if safe to do so. Dike for recovery or absorb with appropriate material.
- Methods for cleaning up : Take up large spills with pump or vacuum and finish with dry chemical absorbent. Use explosion-proof equipment. Take up small spills with dry chemical absorbent. Sweep or shovel spills into appropriate container for disposal. Ventilate area.
- Other information : For disposal of solid materials or residues refer to section 13 : "Disposal considerations".

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Ensure good ventilation of the work station. Do not breathe fumes, mist, spray, vapors. Wear personal protective equipment. Avoid contact with skin and eyes.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Keep container closed when not in use. Keep contents under inert gas.
- Incompatible materials : Refer to Section 10 on Incompatible Materials.
- Storage area : Store in dry, cool, well-ventilated area.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

- Appropriate engineering controls : Ensure good ventilation of the work station. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
- Hand protection : Protective gloves. 29 CFR 1910.138: Hand Protection.
- Eye protection : Chemical goggles or safety glasses. Face shield. 29 CFR 1910.133: Eye and Face Protection.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. 29 CFR 1910.134: Respiratory Protection.
- Other information : Safety shoes. 29 CFR 1910.136: Foot Protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Color : No data available
- Odor : No data available
- Odor threshold : No data available
- pH : No data available
- Melting point : No data available
- Freezing point : No data available
- Boiling point : 111 °C (@ 23 mm Hg)
- Flash point : No data available
- Relative evaporation rate (butyl acetate=1) : No data available

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Flammability (solid, gas)	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Vapor pressure	: No data available
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Specific gravity / density	: 0.9733 g/ml (@ 20 °C)
Molecular mass	: 143.23 g/mol
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

9.2. Other information

Refractive index	: 1.486 (@ 20 °C)
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SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Keep away from heat, sparks and flame.

10.5. Incompatible materials

Acids. Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Hazardous decomposition products in case of fire, see Section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: May cause respiratory irritation.
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Material is destructive to tissue of the mucuous membranes and upper respiratory tract. Cough, shortness of breath, headache, nausea.

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SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

- | | |
|--------------------------------|---|
| Waste treatment methods | : Remove to an authorized incinerator equipped with an afterburner and a flue gas scrubber. |
| Waste disposal recommendations | : Dispose of contents/container in accordance with licensed collector's sorting instructions. |
| Additional information | : Recycle the material as far as possible. |

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN2735 Amines, liquid, corrosive, n.o.s., 8, III

UN-No.(DOT) : UN2735

Proper Shipping Name (DOT) : Amines, liquid, corrosive, n.o.s.

Transport hazard class(es) (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Hazard labels (DOT) : 8 - Corrosive



Packing group (DOT) : III - Minor Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Symbols : G - Identifies PSN requiring a technical name

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

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DOT Vessel Stowage Other : 52 - Stow "separated from" acids
Other information : No supplementary information available.

TDG

No additional information available

Transport by sea

UN-No. (IMDG) : 2735
Proper Shipping Name (IMDG) : AMINES, LIQUID, CORROSIVE, N.O.S.
Class (IMDG) : 8 - Corrosive substances
Packing group (IMDG) : III - substances presenting low danger

Air transport

UN-No. (IATA) : 2735
Proper Shipping Name (IATA) : Amines, liquid, corrosive, n.o.s.
Class (IATA) : 8 - Corrosives
Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory except for:

1-(2-Hydroxyethyl)azepane	CAS No 20603-00-3	100%
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This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

SECTION 16: Other information

Full text of H-phrases:

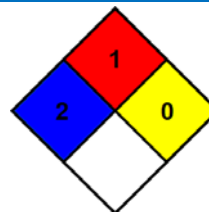
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Skin Corr. 1B	Skin corrosion/irritation Category 1B
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H335	May cause respiratory irritation
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NFPA health hazard	: 2 - Intense or continued exposure could cause temporary incapacitation or possible residual injury unless prompt medical attention is given.
NFPA fire hazard	: 1 - Must be preheated before ignition can occur.
NFPA reactivity	: 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



HMIS III Rating	
Health	: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
Flammability	: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

SDS US (GHS HazCom 2012)

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is offered solely for your consideration, investigation, and verification. It does not represent any guarantee of the properties of the product nor that the hazard precautions or procedures described are the only ones which exist. SynQuest shall not be held liable or any damage resulting from handling or from contact with the above product.